

**Garant**

**Steel boring bar A.. SVUBR 93°, for indexable inserts VB.., right-hand, Shank Ø / insert size: 32/16mm**


**Order data**

Order number	261132 32/16
GTIN	4045197878045
Item class	21T

**Technical description**

Pack of insert screws	269028 2
suitable indexable insert	VB.. 1604..
Clamping height $L_2$	31 mm
ISO code toolholder	A32S SVUBR/L16
Head length $L_1$	33.5 mm
Setting angle $\kappa$	93 degrees
Centre offset $L_3$	22 mm
Shim	269005 8
Minimum pre-drill $\varnothing D_{\min}$	40 mm
Shim screw	269013 2
Insert size	16 mm
Overall length L	250 mm
Shank $\varnothing D_s$	32 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3xD

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

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## Accessories

Shim Type 8	269005 8
Shim screw Type 2	269013 2
Set of insert screws Type 22	269028 22
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15